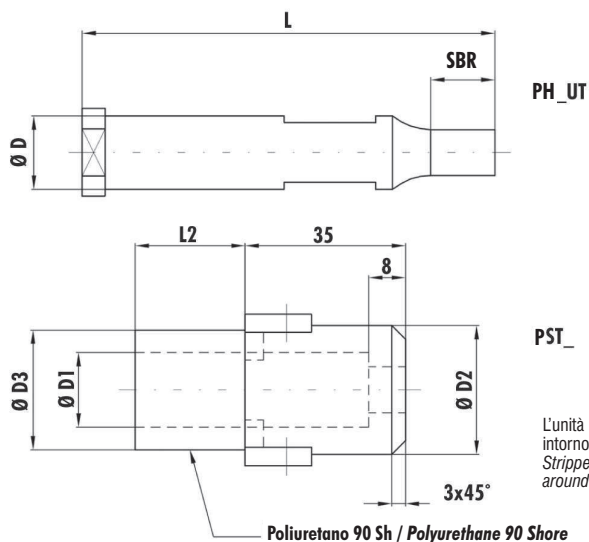
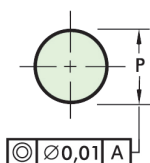
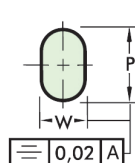




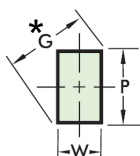
PHC



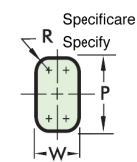
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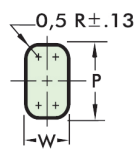
PHR



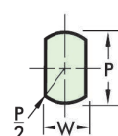
PHK



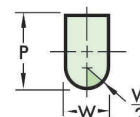
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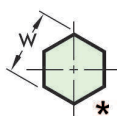
PHF



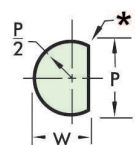
PHJ



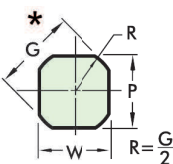
PHH



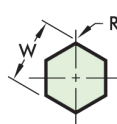
PHV



PHY



PHZ



* Controllare le dimensioni P e W per assicurarsi che la diagonale G non superi il valore massimo indicato.

$$G = \sqrt{P^2 + W^2}$$

* Check P and W dimension to be sure the diagonal G does not exceeded the max shown.

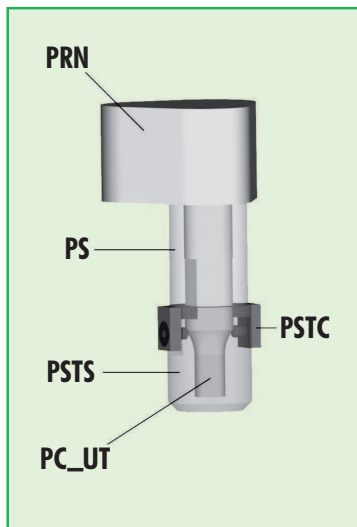
$$G = \sqrt{P^2 + W^2}$$

MATERIALE MATERIAL	HRC CORPO HRC BODY	HRC TESTA HRC HEAD
M2	60-63	40-55
PS	63-65	40-55

Esempi di ordinazione / How to order:				
CODICE CODE	Ø GAMBO BODY	LUNGHEZZA RIBASSO LENGHT REDUCED PARTS	LUNGHEZZA TOTALE TOTAL LENGHT	DIMENSIONI RIBASSO DIMENSION REDUCED PARTS
PHCUT	25	SBR14,5	90	P12

CODICE CODE			D	SBR	Tondo/Round P	Sagome/Shape Min. W	Max. P/G	L2			D1	D2	D3
								L=80	L=90	L=100			
PH_	C O R K L F J H V Y Z	UT	10	14,5	2,10 - 9,97	2,10 - 9,97		-	24,8	34,8	10,2	22	20
			13	14,5	4,50 - 12,97	4,50 - 12,97		-	24,8	34,8	13,2	25	23
			16	14,5	6,00 - 15,97	6,00 - 15,97		-	24,8	34,8	16,2	28	26
			20	14,5	8,00 - 19,97	8,00 - 19,97		-	24,8	34,8	20,2	32	30
			25	14,5	13,10 - 24,97	13,10 - 24,97		-	24,8	34,8	25,2	38	36

• PER RICAMBI VEDI PAG. 1.89
• FOR REPLACEMENT PARTS SEE PAGE 1.89



D	L	Portapunzoni Retainer	Stripper PSTSX (tondo)	Stripper PSTS (sagoma)	Molla poliuretano Polyurethane spring	Forza (N) Force (N)	Corsa foratura max. mm Stripping stroke max. mm
10	80	PRH 10	PSTSC 10	PSTS_10	PS10 24,8	1710	10
10	90	PRH 10	PSTSC 10	PSTS_10	PS10 34,8	1200	10
10	100	PRH 10	PSTSC 10	PSTS_10	PS10 44,8	140	10
13	80	PRH 13	PSTSC 13	PSTS_13	PS13 24,8	1730	10
13	90	PRH 13	PSTSC 13	PSTS_13	PS13 34,8	1220	10
13	100	PRH 13	PSTSC 13	PSTS_13	PS13 44,8	960	10
16	80	PRH 16	PSTSC 16	PSTS_16	PS16 24,8	2650	10
16	90	PRH 16	PSTSC 16	PSTS_16	PS16 34,8	1860	10
16	100	PRH 16	PSTSC 16	PSTS_16	PS16 44,8	1460	10
20	80	PRH 20	PSTSC 20	PSTS_20	PS20 24,8	4390	10
20	90	PRH 20	PSTSC 20	PSTS_20	PS20 34,8	3070	10
20	100	PRH 20	PSTSC 20	PSTS_20	PS20 44,8	2410	10
25	80	PRH 25	PSTSC 25	PSTS_25	PS25 24,8	5000	10
25	90	PRH 25	PSTSC 25	PSTS_25	PS25 34,8	3500	10
25	100	PRH 25	PSTSC 25	PSTS_25	PS25 44,8	2750	10

ORIENTAMENTI / BALL LOCK SEAT

Per orientamenti dei punzoni guardare a pagina 1.69 del presente catalogo.

For ball lock seat location see page 1.69 of this catalogue.

Esempi di ordinazione / How to order:	
Punzone / Punch	PHRUT 13 14.5 90 M2 P10 W6
Matrice / USTS (Head)	PSTSR 13 P10 W6*
Molla / US (Spring)	PS 13 24.8
Clip / Clip	PSTC 1
Unità completa / Assembly	PCSRUA** 13 14.5 90 M2 P10 W6*

* L'unità di foratura sarà consegnata in accordo con tolleranza su P e W 0.1 mm.

* The stripper unit will be delivered with an allowance on P and W of 0.1 mm.

****Unità complete**

****Complete unit**



PST_ (contiene PSTS_ ; uretano PS e clip)
(contains head PSTS_ ; urethane PS and clips)

Come ordinare:
How to order:

PSTC 13 P10.5 US24.10
PSTO 16 P12 W9.3 U34.8



PA (contiene PST ; punzone _UT e portapunzone)
(contains assembly PST_ ; punch _UT and retainer)

Come ordinare:
How to order:

PHRUA 13 14.5 90 M2 P12 W6



PS (contiene PST ; punzone _UT senza portapunzone)
(contains assembly PST_ ; punch _UT without retainer)

Come ordinare:
How to order:

PHRUS 13 14.5 90 M2 P10 W8