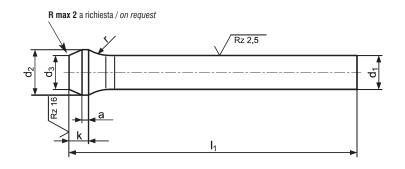


## PUNZONI A COLLO DI TROMBONE BOTTLE NECK PUNCHES

Cod: **724** 





Codice	Materiale	Durezza
Code	<i>Material</i>	Hardness
724	HSS	Corpo/ <i>Body</i> : 64±5 HRC Testa/ <i>Head</i> : 50±5 HRC

Esempi di ordinazione / How to order:						
Cod.	d <sub>1</sub>	lη	R max 2			
724	2	80	R			

d1 h6	Progressione Gradation	l <sub>1</sub> + 0,5	d <sub>2 - 0,2</sub>	k + 0,2	a	d <sub>3</sub>	r _0,2
2,0	0,1		3,0	3,0	1,0	d <sub>1</sub> ±0,1	3,5
≥2,1	0,1		3,2	3,0	1,0	d <sub>1</sub> ±0,1	3,5
≥2,3	0,1		3,5	3,0	1,0	d <sub>1</sub> ±0,1	5,0
≥2,6	0,1		4,0	3,0	1,0	d <sub>1</sub> ±0,1	6,5
≥3,0	0,1		4,5	3,0	1,0	d <sub>1</sub> ±0,1	6,5
≥3,5	0,1		5,0	3,0	1,0	d <sub>1</sub> ±0,1	8,0
≥4,0	0,1		5,5	4,0	1,5	d <sub>1</sub> ±0,1	8,0
≥4,5	0,1		6,0	4,0	1,5	d <sub>1</sub> ±0,1	8,0
≥5,0	0,1		7,0	4,0	1,5	d <sub>1</sub> ±0,1	10,0
≥5,5	0,1		8,0	4,0	1,5	d <sub>1</sub> ±0,1	10,0
6,0	0,5	71/	9,0	4,0	1,5	d <sub>1</sub> ±0,1	10,0
≥6,5	0,5		10,0	4,0	1,5	d <sub>1</sub> ±0,1	12,0
≥7,5	0,5	80/	11,0	4,0	1,5	d <sub>1</sub> ±0,1	12,0
≥8,5	0,5	100/	13,0	4,0	1,5	$d_1 \pm 0.2$	15,0
9,5	0,5	110/	14,0	4,0	1,5	$d_1 \pm 0,2$	15,0
10,0	0,5		14,0	4,0	1,5	d <sub>1</sub> ±0,2	15,0
10,5	0,5	120	15,0	4,0	1,5	$d_1 \pm 0.2$	15,0
11,0	0,5		15,0	4,0	1,5	d <sub>1</sub> ±0,2	15,0
11,5	0,5		16,0	4,0	1,5	d <sub>1</sub> ±0,2	15,0
12,0	0,5		16,0	4,0	1,5	d <sub>1</sub> ±0,2	15,0
13,0	1,0		17,0	4,0	1,5	d <sub>1</sub> ±0,2	15,0
14,0	1,0		18,0	4,0	1,5	d <sub>1</sub> ±0,2	15,0
15,0	1,0		19,0	4,0	1,5	d <sub>1</sub> ±0,2	15,0
16,0	1,0		20,0	4,0	1,5	d <sub>1</sub> ±0,2	15,0
17,0	1,0		21,0	4,0	1,5	d <sub>1</sub> ±0,2	15,0
18,0	1,0		22,0	4,0	1,5	d <sub>1</sub> ±0,2	15,0
19,0	1,0		23,0	4,0	1,5	d <sub>1</sub> ±0,2	15,0
20,0	1,0		25,0	4,0	1,5	d <sub>1</sub> ±0,2	15,0
22,0	1,0		27,0	4,0	1,5	d <sub>1</sub> ±0,2	15,0
25,0	1,0		30,0	4,0	1,5	d <sub>1</sub> ±0,2	15,0