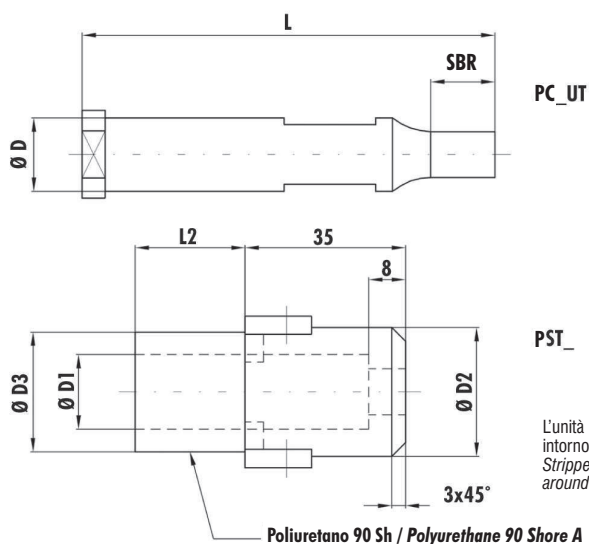
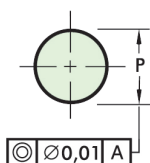
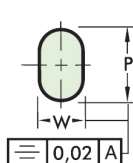




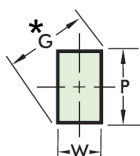
PSC



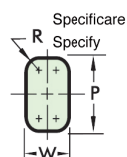
PSO



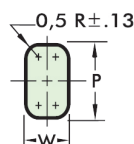
PSR



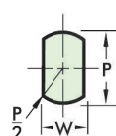
PSK



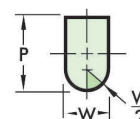
PSL



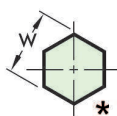
PSF



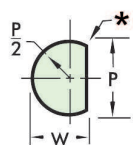
PSJ



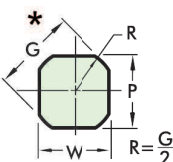
PSH



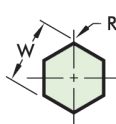
PSV



PSY



PSZ



* Controllare le dimensioni P e W per assicurarsi che la diagonale G non superi il valore massimo indicato.

$$G = \sqrt{P^2 + W^2}$$

* Check P and W dimension to be sure the diagonal G does not exceeded the max shown.

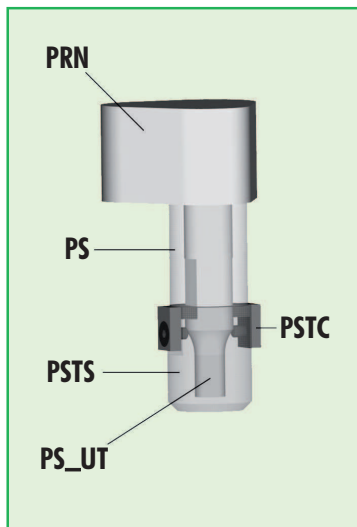
$$G = \sqrt{P^2 + W^2}$$

MATERIALE MATERIAL	HRC CORPO HRC BODY	HRC TESTA HRC HEAD
A2	60-63	40-55
M2	60-63	40-55
PS	63-65	40-55

Esempi di ordinazione / How to order:					
CODICE CODE	Ø GAMBO BODY	LUNGHEZZA RIBASSO LENGHT REDUCED PARTS	LUNGHEZZA TOTALE TOTAL LENGHT	DIMENSIONI RIBASSO DIMENSION REDUCED PARTS	MATERIALE MATERIAL
PSOUT	D13	SBR14,5	100	P10 W10	A2

CODICE CODE			D	SBR	Tondo/Round P	Sagome/Shape Min. W	Max. P/G	L2			D1	D2	D3
								L=80	L=90	L=100			
PS_	C O R K L F J H V Y Z	UT	10	14,5	2,10 - 9,97	2,10 - 9,97		24,8	34,8	44,8	10,2	22	20
			13	14,5	4,50 - 12,97	4,50 - 12,97		24,8	34,8	44,8	13,2	25	23
			16	14,5	6,00 - 15,97	6,00 - 15,97		24,8	34,8	44,8	16,2	28	26
			20	14,5	8,00 - 19,97	8,00 - 19,97		24,8	34,8	44,8	20,2	32	30
			25	14,5	13,10 - 24,97	13,10 - 24,97		24,8	34,8	44,8	25,2	38	36

• PER RICAMBI VEDI PAG. 1.87
• FOR REPLACEMENT PARTS SEE PAGE 1.87



D	L	Portapunzoni Retainer	Stripper PSTSX (tondo)	Stripper PSTS (sagoma)	Molla poliuretano Polyurethane spring	Forza (N) Force (N)	Corsa foratura max. mm Stripping stroke max. mm
10	80	PRN 10	PSTSX 10	PSTS_10	PS10 24,8	1710	10
10	90	PRN 10	PSTSX 10	PSTS_10	PS10 34,8	1200	10
10	100	PRN 10	PSTSX 10	PSTS_10	PS10 44,8	940	10
13	80	PRN 13	PSTSX 13	PSTS_13	PS13 24,8	1730	10
13	90	PRN 13	PSTSX 13	PSTS_13	PS13 34,8	1220	10
13	100	PRN 13	PSTSX 13	PSTS_13	PS13 44,8	960	10
16	80	PRN 16	PSTSX 16	PSTS_16	PS16 24,8	2650	10
16	90	PRN 16	PSTSX 16	PSTS_16	PS16 34,8	1860	10
16	100	PRN 16	PSTSX 16	PSTS_16	PS16 44,8	1460	10
20	80	PRN 20	PSTSX 20	PSTS_20	PS20 24,8	4390	10
20	90	PRN 20	PSTSX 20	PSTS_20	PS20 34,8	3070	10
20	100	PRN 20	PSTSX 20	PSTS_20	PS20 44,8	2410	10
25	80	PRN 25	PSTSX 25	PSTS_25	PS25 24,8	5000	10
25	90	PRN 25	PSTSX 25	PSTS_25	PS25 34,8	3500	10
25	100	PRN 25	PSTSX 25	PSTS_25	PS25 44,8	2750	10

CHIAVETTE / FLAT

Le chiavette standard sono parallele alla quota P per altre informazioni sulle chiavette guardare a pagina 1.69 del presente catalogo.
Standard flat are parallel to the P dimension. For other information see page 1.69 of this catalogue.

Esempi di ordinazione / How to order:	
Punzone / Punch	PSRUT 13 14.5 90 M2 P12 W12 D2
Matrice / USTS (Head)	PSTSR 13 P10 W6*
Molla / US (Spring)	PS 13 24.8
Clip / Clip	PSTC 1
Unità completa / Assembly	PSRUA** 13 14.5 90 M2 P10 W6*

* L'unità di foratura sarà consegnata in accordo con tolleranza su P e W 0.1 mm.

* The stripper unit will be delivered with an allowance on P and W of 0.1 mm.

**Unità complete

**Complete unit

	PST_ (contiene PSTS_ ; uretano PS e clip) (contains head PSTS_ ; urethane PS and clips) Come ordinare: How to order: PSTX 13 P10.5 US24.10 PSTO 16 P12 W9.3 U34.10
	_PA (contiene PST_ ; punzone _UT e portapunzone) (contains assembly PST_ ; punch _UT and retainer) Come ordinare: How to order: PSRUA 13 14.5 90 M2 P10 W6
	_PS (contiene PST_ ; punzone _UT senza portapunzone) (contains assembly PST_ ; punch _UT without retainer) Come ordinare: How to order: PSRUS 13 14.5 90 M2 P10 W6