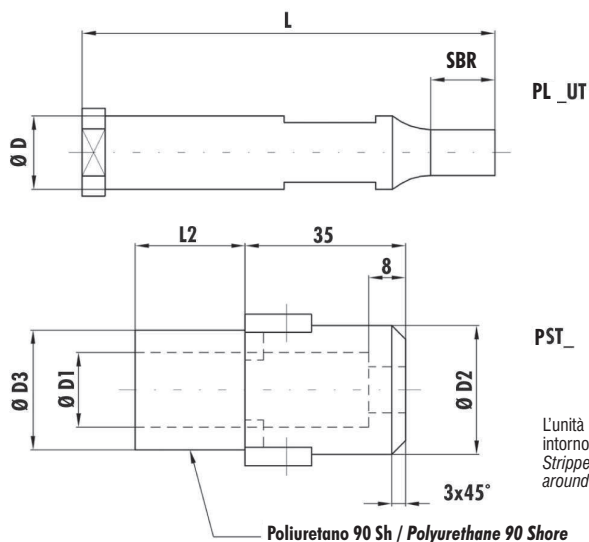
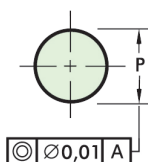
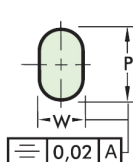




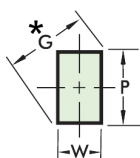
PLC



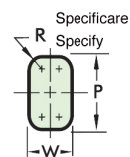
PLO



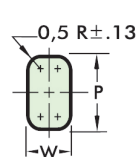
PLR



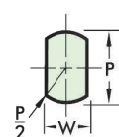
PLK



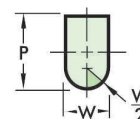
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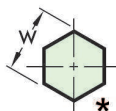
PLF



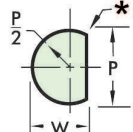
PLJ



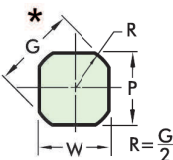
PLH



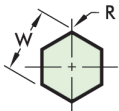
PLV



PLY



PLZ



* Controllare le dimensioni P e W per assicurarsi che la diagonale G non superi il valore massimo indicato.

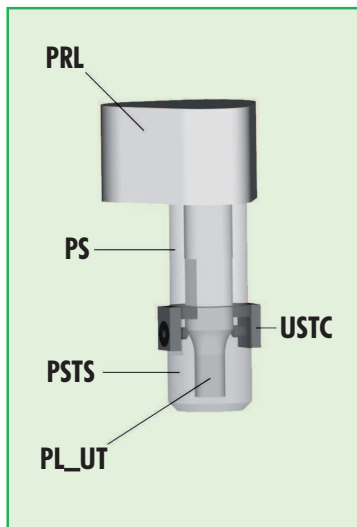
$$G = \sqrt{P^2 + W^2}$$

* Check P and W dimension to be sure the diagonal G does not exceeded the max shown.

$$G = \sqrt{P^2 + W^2}$$

MATERIALE MATERIAL	HRC CORPO HRC BODY	HRC TESTA HRC HEAD
A2	60-63	40-55
M2	60-63	40-55
PS	63-65	40-55

Esempi di ordinazione / How to order:					
CODICE CODE	Ø GAMBO BODY	LUNGHEZZA RIBASSO LENGHT REDUCED PARTS	LUNGHEZZA TOTALE TOTAL LENGHT	DIMENSIONI RIBASSO DIMENSION REDUCED PARTS	MATERIALE MATERIAL
PLRUT	D13	SBR14,5	90		



D	L	Portapunzoni Retainer	Stripper PSTSX (tondo)	Stripper PSTS (sagoma)	Molla poliuretano Polyurethane spring	Forza (N) Force (N)	Corsa foratura max. mm Stripping stroke max. mm
10	80	PRL 10	PSTC 10	PSTS_10	PS10 24,8	1710	10
10	90	PRL 10	PSTC 10	PSTS_10	PS10 34,8	1200	10
10	100	PRL 10	PSTC 10	PSTS_10	PS10 44,8	940	10
13	80	PRL 13	PSTC 13	PSTS_13	PS13 24,8	1730	10
13	90	PRL 13	PSTC 13	PSTS_13	PS13 34,8	1220	10
13	100	PRL 13	PSTC 13	PSTS_13	PS13 44,8	960	10
16	80	PRL 16	PSTC 16	PSTS_16	PS16 24,8	2650	10
16	90	PRL 16	PSTC 16	PSTS_16	PS16 34,8	1860	10
16	100	PRL 16	PSTC 16	PSTS_16	PS16 44,8	1460	10
20	80	PRL 20	PSTC 20	PSTS_20	PS20 24,8	4390	10
20	90	PRL 20	PSTC 20	PSTS_20	PS20 34,8	3070	10
20	100	PRL 20	PSTC 20	PSTS_20	PS20 44,8	2410	10
25	80	PRL 25	PSTC 25	PSTS_25	PS25 24,8	5000	10
25	90	PRL 25	PSTC 25	PSTS_25	PS25 34,8	3500	10
25	100	PRL 25	PSTC 25	PSTS_25	PS25 44,8	2750	10

ORIENTAMENTI / BALL LOCK SEAT

Per orientamenti dei punzoni guardare a pagina 1.69 del presente catalogo.

For ball lock seat location see page 1.69 of this catalogue.

Esempi di ordinazione / How to order:	
Punzone / Punch	PLRUT 13 14.5 90 M2 P12 W8
Matrice / USTS (Head)	PSTSR 13 P12 W8*
Molla / US (Spring)	US 13 34.8
Clip / Clip	USTC 1
Unità completa / Assembly	PLRUT** 13 14.5 90 M2 P12 W8*

* L'unità di foratura sarà consegnata in accordo con tolleranza su P e W 0.1 mm.

* The stripper unit will be delivered with an allowance on P and W of 0.1 mm.

****Unità complete**

****Complete unit**



PST_ (contiene PSTS_; uretano PS e clip)
(contains head PSTS_; urethane PS and clips)

Come ordinare:
How to order:

PSTC 13 P10.5 US24.10
PSTO 16 P12 W9.3 U34.8

